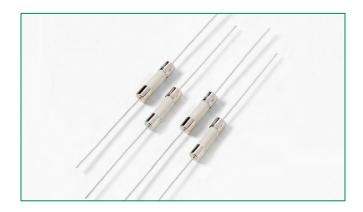
# **Axial Lead & Cartridge Fuses**

5×20 mm > Fast-Acting Fuse > 216SP Series

# 216SP Series, 5×20 mm, Fast Acting Fuse





# Agency Approvals

Agency		Ampere Range				
PSE	NBK080205-E10480B NBK250702-E10480F	1A – 5A 6.3A – 10A				
COC	CQC10012049970	1A – 10A				
	SU05001-11001A SU05001-11002A	1A – 2.5A 3.15A – 6.3A				
c <b>FU</b> ° us	E10480	1A – 10A				
<b>®</b> ;	29862	1A – 10A				
DVE	40013834	1 – 6.3A				
<b>A</b>	J50248090	8A/10A				
Œ	N/A	1A – 10A				

### **Description**

 $5 \times 20 \text{mm}$  fast acting ceramic body cartridge fuse Designed to IEC specification

#### **Features**

- Designed to International (IEC) Standards for use globally
- High breaking capacity
- Meets the IEC 60127-2, Sheet 1 specification for Fast-Acting fuses
- RoHS compliant and lead-free

# **Applications**

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

### **Electrical Characteristics for Series**

% of Ampere Rating	Ampere Rating	Opening Time
	1A – 4A	30 minutes, Maximum
210%	5A – 6.3A	30 minutes, Maximum
	8A – 10A	30 minutes, Maximum
	1A – 4A	0.01 sec, Min.; 2 sec. Max.
275%	5A – 6.3A	0.01 sec, Min.; 3 sec. Max.
	8A – 10A	0.04 sec., Min.; 20 sec. Max.
	1A – 4A	.003 sec., Min.; 0.3 sec. Max.
400%	5A – 6.3A	.003 sec., Min.; 0.3 sec. Max.
	8A – 10A	.01 sec, Min.; 1.0 sec. Max.
	1A – 4A	.02 seconds, Maximum
1000%	5A – 6.3A	.02 seconds, Maximum
	8A – 10A	.03 sec.onds, Maximum

## **Electrical Characteristic Specifications by Item**

				Nominal		Maximum	Maximum	Agency Approvals							
Amp Code	o Amp Voltage Interrupting Resistance Rating Rating Rating Cold Ohms Molima Voltage Rate	Voltage Drop at Rated Current (mV)	Power Dissapation at 1.5In (W)	PS E	<b>@</b>		c <b>FL</b> °us	<b>®</b> ;	<b>₽</b>	<u></u>	Œ				
001	1	250		0.2370	0.18000	1000	2.5	Х	Х	Х	X	Х	х		х
01.6	1.6	250		0.1112	1.00500	600	4	х	х	х	x	Х	×		х
002	2	250		0.0764	1.87000	500	4	х	х	Х	х	Х	×		х
02.5	2.5	250		0.0584	3.67200	400	4	х	Х	Х	X	Х	×		х
3.15	3.15	250	1500 A @	0.0368	6.70000	350	4	Х	Х	Х	X	Х	×		X
004	4	250	250 VAC	0.0247	14.99500	300	4	х	Х	х	X	Х	×		х
005	5	250		0.0183	27.46000	250	4	Х	Х	Х	X	Х	×		х
06.3	6.3	250		0.0137	56.43000	200	4	х	Х	х	X	Х	×		х
800	8	250		0.0123	64.31500	200	4	Х	Х		х	Х		Х	х
010	10	250		0.0079	154.34000	200	4	х	Х		х	Х		Х	X

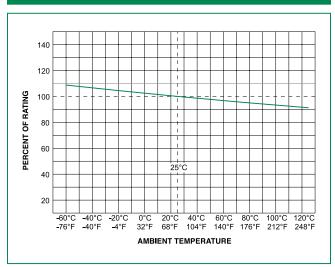
I2t test at 10x rated current

# **Axial Lead & Cartridge Fuses**

5×20 mm > Fast-Acting Fuse > 216SP Series



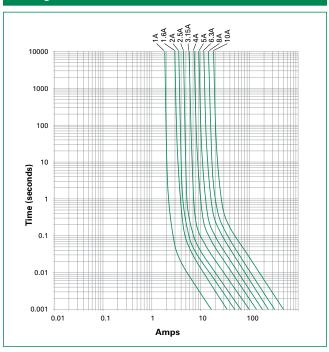
### **Temperature Re-rating Curve**



Note:

Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

#### **Average Time Current Curves**



### **Soldering Parameters - Wave Soldering**



## **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation			
Preheat:				
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)			
Temperature Minimum:	100°C			
Temperature Maximum:	150°C			
Preheat Time:	60-180 seconds			
Solder Pot Temperature:	260°C Maximum			
Solder DwellTime:	2-5 seconds			

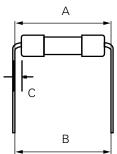
#### **Recommended Hand-Solder Parameters:**

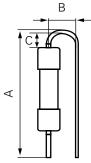
Solder Iron Temperature: 350°C +/- 5°C

Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

# Different values of A and B available, please contact the Littelfuse sales representative in your region:





For the pigtailed fuse, please follow the recommendations below for axial lead forming and mounting into PCB:

#### Lead forming:

The distance C between cap flat surface and axial lead shall be greater than 1.0 mm.

# PCB mounting:

According to the standard of IPC-A-610, the distance between PCB and fuse cap is recommended to be a minimum of 1.5 mm.

# **Axial Lead & Cartridge Fuses** 5×20 mm > Fast-Acting Fuse > 216SP Series

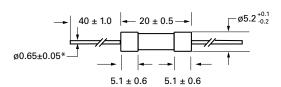
# **Product Characteristics**

Materials	Body: Ceramic Cap: Nickel-plated Brass Leads: Tin-plated Copper			
Terminal Strength	MIL-STD-202, Method 211, Test Condition A			
Solderability	MIL-STD-202 Method 208			
Product Marking	Cap 1: Brand logo, current and voltage ratings Cap 2: Agency approval marks			

Operating Temperature	-55°C to +125°C
Thermal Shock	MIL-STD-202, Method 107, Test Condition B (5 cycles, –65°C to +125°C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A (High RH (95%) and elevated temp (40°C) for 240 hours)
Salt Spray	MIL-STD-202, Method 101, Test Condition B

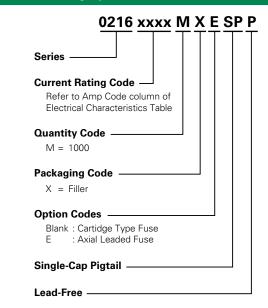
### **Dimensions**

#### All dimensions in mm



\* Ratings 8A and 10A have  $0.8 \pm 0.05$  diameter lead.

# **Part Numbering System**



Packaging							
Packaging Option	Packaging Option Packaging Specification Quantity Packaging Code Reel Size						
216SP Series							
Bulk	N/A	1000	MXE	N/A			

# **Additional Information**







